

	NOTES: • •	All dimensions in mm U.O.S All measurements ±1mm
	Material	
	A.	Characteristic compressive strength of Glass Reinforced Concrete = 60N/mm2
	В.	Characteristic flexural strength of Glass Reinforced
	c	Concrete = 6N/mm2
	о. D	Glass fibres - 63kg/m3
	E.	Specification: XA2, DS2, DC2
Fabrication Specification		
	Α.	Manufacture IAW EN 1090-2 EXC CLASS 1
	В.	Material grade is to be: BS EN 10025 S275
	C.	Welding to IAW EN 1090-2 PARA 7.5.4 - 7.5.18
	D.	All fillet & butt welds to have a minimum throat
		thickness of 6mm and joints fully welded where possible.
	E.	Ensure vertical flats are fully welded both sides where
		possible.
	F.	All sharp edges and burrs are to be removed.
	G.	Remove all weld splatter.
	Н.	Holes by punching are permitted with reaming.
	I.	Galvanising process after fabrication to BS EN ISO1461.

## DYKETECTOR FOR 150mm TWINWALL PIPE - INSTALLATION EXAMPLE

RAWING TITLE / PROJEC

PROPRIETARY & CONFIDENTIAL

01638 713795 info@jkhltd.co.ul www.ikbltd.co.uk

TEL: EMAIL: WEBSITE:

CLIENT:	x	
REV NUMBER:	DRAWN DATE: 15/03/2024	
REV DESCRIPTION:	DRAWN BY: PN	
	CHECK BY: DH / JP	
WEIGHT (total kg):	TOE BEAM (kg):	
HEADWALL (kg):	GRATING (kg):	
	HANDRAIL (kg):	
	MISC. (kg):	

DYKETECTOR RANGE INSTALLATION -